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Gloss Black

D350-607-511
Job Sheet 203418



Part No: D350-607-511

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/19

Job Tracking No: Gloss Black

Due Date: 11/29/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Packaging 1 - Pick Kit	1 pcs	11/29/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	✓ DAS	DEC 16 2019
							Packaging 1 - 4	74	DEC 05 2019
							Packaging 1 - 5	9-89	NOV 28 2019
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S237342



Part: D350-607-511

Job No: 203418

Serial No/Batch: S237342

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA STC SR002131

150 QC 4	1 pcs	11/29/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
QC 4 - 74	DAS				
QC 4 - 75	78 DEC 1 6 2019				
QC 4 - 78	9-89				
160 Packaging 3-1 - Stock - B4B 1 pcs		11/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78 DEC 1 6 2019
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
165 DC - 1 - B4B	1 pcs	11/29/19	0.00 0.00	DC - 1 - B4B	DAS
170 QC 21 - FG	1 pcs	11/29/19	0.00 0.00	DC - 2 - B4B	21 DEC 1 6 2019
				QC 21 - FG - 21	9-89
				QC 21 - FG - 70	
				QC 21 - FG - 53	DAS
					21 DEC 1 6 2019
					9-89
Part Op 140 - Pick Kit					
Descriptions: 150 - QC4- 100% Inspect kits for completeness					

Plex 11/19/19 8:27 AM dart.lacelle.linda

160 - Identify as per dwg & Stock Location:
165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-511 CHG008
170 - QC21- Final Inspection - Work Order Release

013163

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	20 Ea (20 ea)	140-Packaging 1 - Pick Kit	5220799
AN4-42A	Bolt	4 Ea (4 ea)	140-Packaging 1 - Pick Kit	5220408
AN6-13A	Bolt	2 Ea (2 ea)	140-Packaging 1 - Pick Kit	5220799
D3501-1	Bushing	8 pcs (8 ea)	140-Packaging 1 - Pick Kit	5220799
D3910-3	Crosstube Lug	2 pcs (2 ea) ✓	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
D3910-5	Crosstube Lug	1 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
D3910-7	Crosstube Lug	1 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
D3984-030	Rubber Extrusion, X-tube, 3"	8 pcs (8 ea) ✓	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
D4148-041	Fwd Crosstube Lug Assembly	1 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
D4149-041	Aft Crosstube Lug Assembly	1 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
D4775-041	Strut Assembly	2 pcs (2 ea) ✓	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
D4776-3	Skidtube Clevis	2 pcs (2 ea) ✓	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
MS21042L4	Nut	24 Ea (24 ea)	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
MS21042L6	Nut	2 Ea (2 ea)	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
NAS1149F0432P	Washer (AN960-416L)	40 Ea (40 ea)	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
NAS1149F0663P	Washer (AN960-616)	4 Ea (4 ea)	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
D4085-3	Placard	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
D4713-1	Spacer	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347
MS3367-5-0	Tie Wrap	1 Ea (1 ea)	140-Packaging 1 - Pick Kit	5220434 ✓ 5204347

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	AN4-14A	20	673	0
	AN4-42A	4	65	0
	AN6-13A	2	39	0
	D3501-1	8	223	0
	D3910-3	2	53	0
	D3910-5	1	52	0
	D3910-7	1	90	0
	D3984-030	8	162	0
	D4085-3	1	40	0
	D4148-041	1	10	0
	D4149-041	1	14	0
	D4713-1	1	45	0
	D4775-041	2	19	0
	D4776-3	2	40	0
	MS21042L4	24	5,367	0
	MS21042L6	2	174	0
	MS3367-5-0	1	99	0
	NAS1149F0432P	40	922	0
	NAS1149F0663P	4	170	0

Part Specifications

Specifications could not be found.

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L2	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS33075-01	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER